



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	841	2350	CYLINDER BLOCK ASSEMBLY	1,1,1,1		
2	19	35308	PLUG, EXPANSION - CYLINDEF	2,2,2,2		
3	22	36382	PLUG, WATER DRAIN - CYLINC	2,2,2,2		
4	19	34270	PLUG, EXPANSION - CYLINDEF	8,8,8,8		
5	23	34984A 1	BEARING SET, CAMSHAFT	1,1,1,1		
6	19	34488	PLUG, EXPANSION - CAMSHAF	1,1,1,1		
7	17	35312	PIN, DOWEL - REAR CRANKSH	1,1,1,1		
8	26	35313	OIL SEAL, REAR CRANKSHAFT	1,1,1,1		
9	23	35412A 1	BEARING SET (5 PAIR), CRANK	1,1,1,1		
9	23	35413A 1	BEARING SET (5 PAIR), CRANK	AR,AR,		
9	23	35414A 1	BEARING SET (5 PAIR), CRANK	AR,AR,		
9	23	35415A 1	BEARING SET (5 PAIR), CRANK	AR,AR,		
9	23	35416A 1	BEARING SET (5 PAIR), CRANK	AR,AR,		
10		35311	CAP, REAR - CRANKSHAFT BEA	1,1,1,1		
11		35310	CAP, INTERMEDIATE AND FRO	4,4,4,4		
-	15	34533	SHIM UNIT, BEARING CAP - FR	AR,AR,		
-	15	35314	SHIM UNIT, BEARING CAP - RE	AR,AR,		
12	10	35309	BOLT, CRANKSHAFT BEARING	10,10,1		
13	735	2359	PISTON AND PISTON PIN ASSE	8,8,8,8		
13	735	2323	PISTON AND PISTON PIN ASSE	AR,AR,		
13	735	2324	PISTON AND PISTON PIN ASSE	AR,AR,		
14	39	34988	RING, PISTON - 8 SETS (STAN	8,8,8,8		
14	39	35094	RING, PISTON - 8 SETS (.020 O	AR,AR,		
15	17	35465	PIN, DOWEL - CYLINDER BLOC	4,4,4,4		
-	17	35312	PIN, DOWEL - CRANKCASE FRO	2,2,2,2		
16	23	34454	BEARING SET (4 PAIR), CONNEC	2,2,2,2	SEE NOTE BELOW	
16	23	34475	BEARING UNIT (PAIR), CONNECT	AR,AR,		
16	23	34476	BEARING UNIT (PAIR), CONNECT	AR,AR,		
16	23	34477	BEARING UNIT (PAIR), CONNECT	AR,AR,		
16	23	34478	BEARING UNIT (PAIR), CONNECT	AR,AR,		
17	614	2341	CONNECTING ROD ASSEMBLY	8,8,8,8		
18	10	34473	BOLT, CONNECTING ROD CAP	16,16,1		
19	11	34474	NUT, CONNECTING ROD CAP E	16,16,1		
20	431	2340	CAMSHAFT	1,1,1,1		
21		35378	CHAIN, CAMSHAFT TIMING	1,1,1,1		
22	43	35338	SPROCKET, CAMSHAFT TIMING	1,1,1,1		
23	10	35339	BOLT, CAMSHAFT TIMING SPRD	3,3,3,3		
24	17	35312	PIN, DOWEL - CAMSHAFT TIMIN	1,1,1,1		
25	43	35337	SPROCKET, CRANKSHAFT TIMIN	1,1,1,1		
26	429	2348	CRANKSHAFT	1,1,1,1		
27	28	25324	KEY, CRANKSHAFT PULLEY ANE	1,1,1,1		